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- Right Solution, Every Time
- Partnership & Collaboration
- Continuous Improvement

Electrolux FIT2B Ironing Table

User Guide (Prepared by a&f) - Helping you achieve **Laundry Operations Success**

The Electrolux FIT 2B ironing table is a professional finishing system designed to deliver consistent steam, strong vacuum performance and excellent ironing results. This guide explains safe operation, daily care and simple routine checks to keep your machine running reliably.

1. Safety Information

- The iron, steam hose and table surface become **very hot** during use.
- Never remove any panels or covers.
- Do not attempt to access internal electrical or boiler components.
- Only drain the boiler into the **heat-resistant blow-down vessel** supplied — never a plastic container.
- Allow the machine to cool fully before performing any user checks or cleaning.

2. Key Controls

- **Main On/Off switch** – powers the machine
- **Boiler switch** – activates steam generation
- **Boiler pressure gauge** – normally stabilises around **2.8 bar**
- **Iron switch & thermostat** – controls iron temperature
- **Table heating thermostat** – controls board temperature
- **Vacuum pedal** – provides suction during ironing
- **Boiler drain valve** – used for the daily blow-down

3. Before You Begin (Daily Start-Up Checks)

- Ensure the **boiler drain valve is fully closed**.
- Ensure the **water supply tap is open**.
- Check that the iron hose hangs freely with **no downward loops**, as loops can trap condensed water and cause spitting.
- Ensure the table surface is clean and clear.



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About Water Pressure

For the boiler to fill correctly, the incoming water pressure **must be higher than the machine's working pressure**.

As a guide, the site water pressure should be **above 2 bar**.

If the pressure is too low, the boiler may not refill and may struggle to produce steam. If you experience low-pressure symptoms, our team can check this for you.

About Water Hardness

Water hardness varies by region. Hard water naturally creates **limescale**, and small steam boilers are especially sensitive to this.

Two factors increase scale build-up:

1. **Hard water**
2. **Not completing the daily blow-down**

Excessive scale may lead to reduced steam output, wet steam, temperature issues or iron water spitting.

If scale becomes heavy, additional *chargeable* descaling or repair work may be required during servicing.

Regular blow-down is the best way to prevent this and protect your equipment.

4. Starting the FIT2B

1. Turn on the **main electrical supply**.
2. Switch on the **machine's On/Off switch**.
3. Switch on the **Boiler** to begin filling and heating.
4. Allow pressure to rise to around **2.8 bar**.
5. Switch on the **Iron** and allow it to reach temperature.
6. Adjust **table heating** if required.

5. Using the FIT2B for Ironing

Heating the Table

- Use the thermostat to set a suitable temperature.
- Avoid leaving garments on the hot board for long periods.

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Using the Iron

- Allow the iron to fully heat before steaming.
- Use the steam button intermittently until steam is clean and dry.
- If the iron spits water:
 - Ensure the hose has no loops
 - Allow the iron more time to heat
 - Complete a boiler blow-down at the end of the day

Using the Vacuum Pedal

Use the vacuum pedal during operation to:

- Hold fabrics securely
- Improve finish quality
- Remove moisture
- Reduce condensation inside the table

Heated Sleeve/Arm Attachment (If Fitted)

- Switch on the heater and allow a few minutes to warm.
- Rotate into position when required.

6. End-of-Day Boiler Blow-Down (Essential Daily Care)

A daily blow-down is vital to maintain performance and prevent scale.

How to Perform the Blow-Down

1. Turn off the **Boiler** a few minutes before finishing.
2. Continue ironing until steam is mostly used.
3. Switch off the **main power**.
4. Turn off the **water tap**.
5. When pressure drops to around **1 bar**, open the **drain valve slowly** and discharge into the supplied blow-down vessel.
6. When empty, **close the valve**.
7. Switch the boiler on briefly so it refills with fresh cold water, then switch it off again.

Why This Is Important

Regular blow-down:

- Reduces scale

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- Helps the boiler heat efficiently
- Prevents wet steam
- Minimises water spitting
- Extends the life of the boiler
- Prevents additional descaling costs due to preventable build-up

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7. Routine Maintenance (Simple User Checks)

Weekly

1. Check the boiler is operating normally

- Pressure should rise steadily.
- The safety valve should not release steam during normal operation.

2. Observe the pump

- The pump should run intermittently as the boiler tops up.
- Continuous running or a lack of filling may indicate low water pressure or another issue — contact a&f if seen.

3. Inspect the iron hose

- Ensure it is supported correctly and free from loops.
- Look for visible damage and report if needed.

4. Keep the vacuum intake clear

- Remove lint and fibres from the vacuum area to maintain airflow.

8. Annual Maintenance (Carried Out by a&f)

If you are on **Premium Care** or have a **service package**, your annual maintenance visit includes:

- Internal boiler cleaning and descaling
- Checking and cleaning boiler sensors
- Steam valve servicing
- Cleaning internal vacuum and airflow channels
- Electrical and safety tests
- Replacement of table padding if required



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This helps prevent scale-related issues and ensures long-term reliability.

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9. Troubleshooting

No steam

- Check boiler and machine switches are on
- Allow time for pressure to build
If still no steam → contact a&f.

Iron spitting water

- Check for hose loops
- Allow full heat-up
- Perform the daily blow-down
If persistent → contact a&f.

Weak vacuum

- Check for lint around the intake
- Ensure board cover is fitted correctly
If still weak → contact a&f.

Boiler not filling / low pressure

- May be related to site water pressure
- Switch off and contact a&f

10. If the Machine Stops Working - Reporting a service call out:

1. Switch the machine off.
2. Do not remove covers or access internal parts.
3. Contact a&f with:
 - Machine ID / serial number - **Please ensure you have this when contacting us**
 - Detailed description of the issue
 - Whether it affects steam, heat or vacuum
 - Photos or video of issues (when possible)
 - Any access/parking information or restrictions we need to be aware of

Contact - a&f Service Support

E: service@a-f.co.uk T: 01243 555525 (Option 2)

Unit 18, Ford Lane Business Park
Ford, West Sussex BN18 0UZ

T: 01243 555525 E: service@a-f.co.uk W: a-f.co.uk

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